



INSTRUCTIONS ON REPLACING BEARING RACE IN A WILWOOD HUB ASSEMBLY.

All Wilwood hub assemblies come with pre installed races. Due to the many different custom kits we make, we often interchange these preassembled hubs. This allows to obtain optimum set back by pushing the rotor as close to the upright as possible. Some of our kits require you to change the bearing races. This is done with the same procedure that Wilwood uses during the assembly. **Do not heat hub assembly with torch.**

1. Put new replacement races in the freezer ;
2. Remove all hardware, grease caps and or any attach parts on the hub;
3. Preheat your oven to 250°F;
4. Heat the hubs for approximately ½ hour or when the hub reaches 250°F;
5. Carefully remove race(s) in hubs per instructions keeping the other hub in the oven until ready for race removal;
6. Reheat hubs for another ½ hour;
7. Carefully install race(s) in hubs one hub at a time.

Any questions regarding this procedure call me at 360-210-7641.

Hot Rods USA